

INSTRUCTIONS

3" Step Bar Set - Cab Mount Style

APPLICATION: 2014+ Chevrolet Silverado 1500 & GMC Sierra 1500

Double & Crew Cab

PART NUMBER 1-0183 1-5183

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER SIDE STEP BAR (CLEAR WRAPPING)	RATCHET
2	1	PASSENGER SIDE STEP BAR (PINK WRAPPING)	3/4" SOCKET
3	2	FRONT MOUNTING BRACKET	21MM SOCKET
4	1	DRIVER SIDE CENTER MOUNTING BRACKET	5MM HEX KEY (INCLUDED)
5	1	PASSENGER SIDE CENTER MOUNTING BRACKET	
6	2	REAR MOUNTING BRACKET	TORQUE WRENCH
7	4	1/2" X 2" HEX CAP SCREW	
8	4	1/2" SPLIT LOCK WASHER	
9	4	1/2" FLAT WASHER	
10	2	M10 X 25MM LENGTH HEX CAP SCREW	
11	2	M10 SPLIT LOCK WASHER	
12	2	M10 FLAT WASHER	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Start installation at the driver side. Locate the front cab mount. Remove the M14 body mount bolt from the cab mount. Install the front mounting bracket with the factory washer on the top side of the bracket. Do not fully tighten at this time. FIGURE 2
3. Repeat step 2 for the driver side center mounting bracket & the rear mounting bracket. Do not interchange the body mount bolts. They are sized specifically to each location.
4. Attach the driver side step bar assembly to the front mounting bracket using the provided 1/2" fasteners. Repeat the same for the rear mount.
5. The center mounting bracket is attached to the step bar using the provided (x1) M10 cap screw, (x1) lock washer , then (x1) flat washer.
6. Align the step bar as desired. The slots in the mounting brackets allow in & out adjustment.

. The recommended torque values for each fastener type are as follows. M14 body mount bolts to 95 ft-lbs, 1/2” fasteners to 65 ft-lbs, and the M10 fasteners to 30 ft-lbs.



